

M-STATION PRO

Assembly Manual



Video instructions available on YouTube Channel:

<http://www.youtube.com/user/muninsports>

Links to video instructions also available inside the manual:

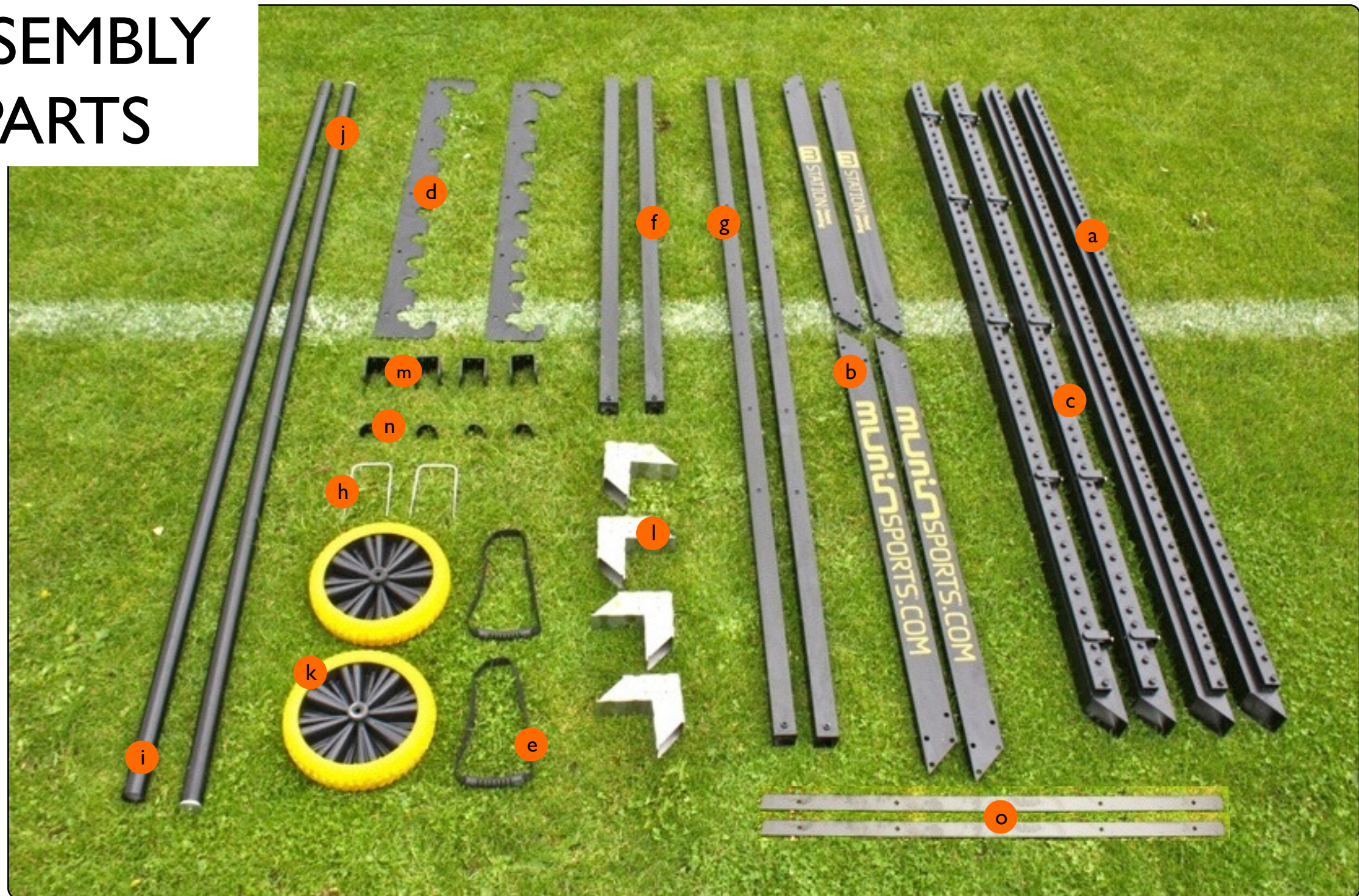
Click on pictures with a  logo inside the manual to watch video instructions.

OVERVIEW



- | | | | | | |
|----------|------------------------------------|----------|-------------|----------|-------------------|
| a | Frame profile | e | Handles | i | Adjustment Rail |
| b | Frame Supporter | f | Medium Tube | j | Wheel shaft |
| c | Frame profile with adjustable list | g | Long Tube | k | Wheel |
| d | Net | h | Safety Bar | l | Corner (internal) |

ASSEMBLY PARTS



- | | | | | | |
|----------|---|----------|--------------------------|----------|------------------------|
| a | Frame profile (2 units) | f | Medium Tube (2 units) | k | Wheel (2 units) |
| b | Frame Supporter (4 units) | g | Long Tube (2 units) | l | Corners (4 units) |
| c | Frame profile - adjustable list (2 units) | h | Safety Bar (2 units) | m | U-fitting (4 units) |
| d | Adjusting plate (2 units) | i | Adjustment Rail (1 unit) | n | Arch fitting (4 units) |
| e | Handle (2 units) | j | Wheel shaft (1 unit) | o | Leaf (2 units) |

SCREWS & DISCS



Wheel screw
Coated with lock tite*
Application: Wheels



Arch Fitting screw
Application: Arch fitting



U-Fitting screws
Application: U-fittings (m)



M6 screws
Coated with lock tite*
Application: U-fittings, Adjusting plate, Frame Supporters



Plastic Disc
Application: Wheels



Stainless Steel Disc
Application: Frame Supporters & Adjusting Plate

* these items are coated with lock tite / screw tightener for safety reasons.
It is highly important that these items are used for the designated purposes.

YOU NEED FOUR BASIC TOOLS TO ASSEMBLE THE M-STATION PRO



Spanner
(#17)



2 spanners
(#13)



Spanner
(#10)

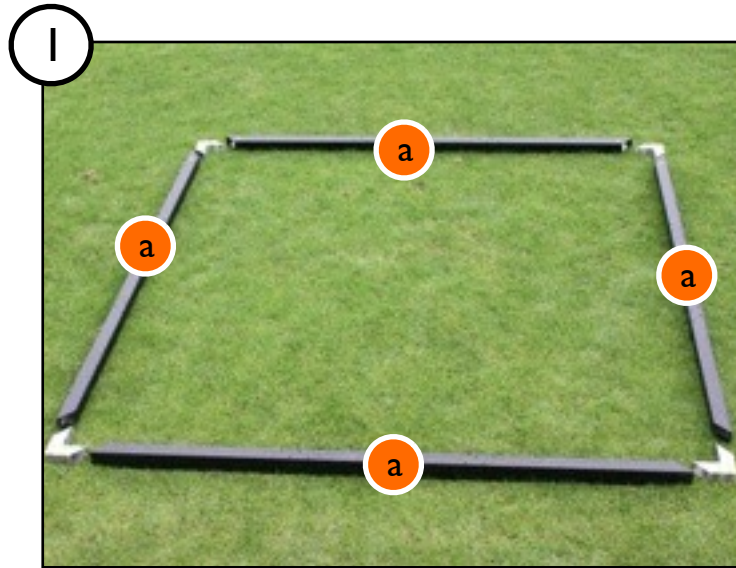


Umbraco
(normal or T-handle)

The toolbox symbol indicates when you need to apply the tools:

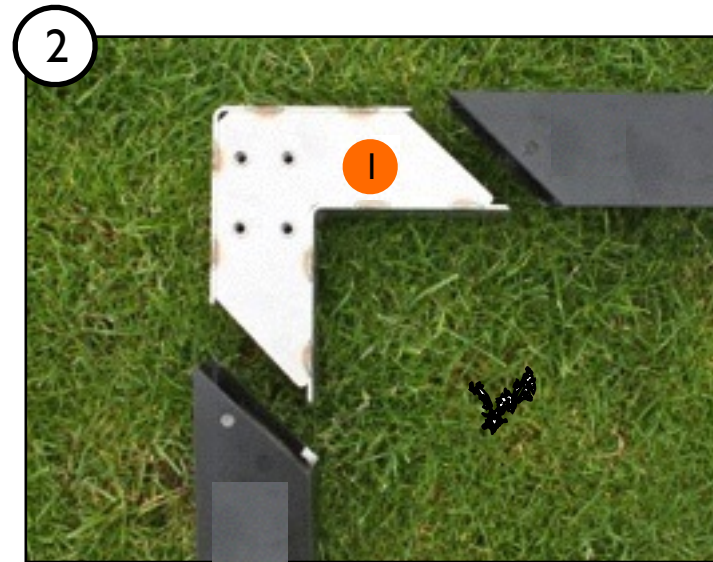


STEP I: ASSEMBLE THE FRAME



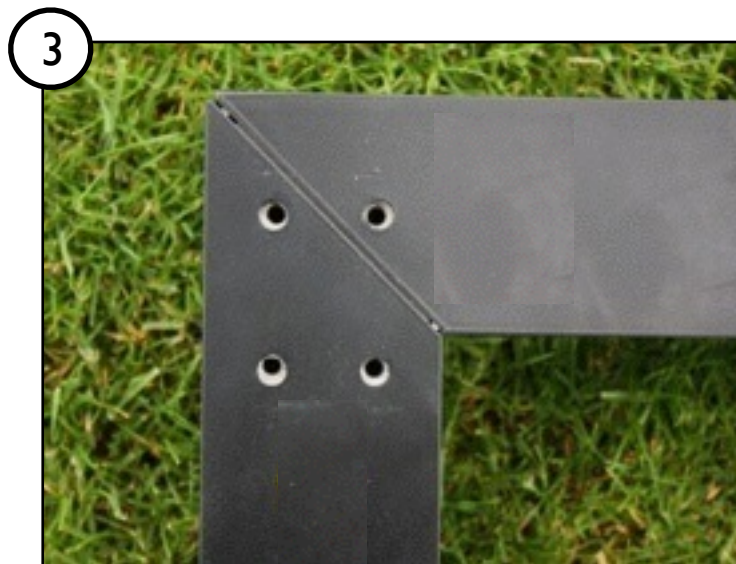
Place the 4 frame profiles (a) on the ground.

 Click picture to watch video.



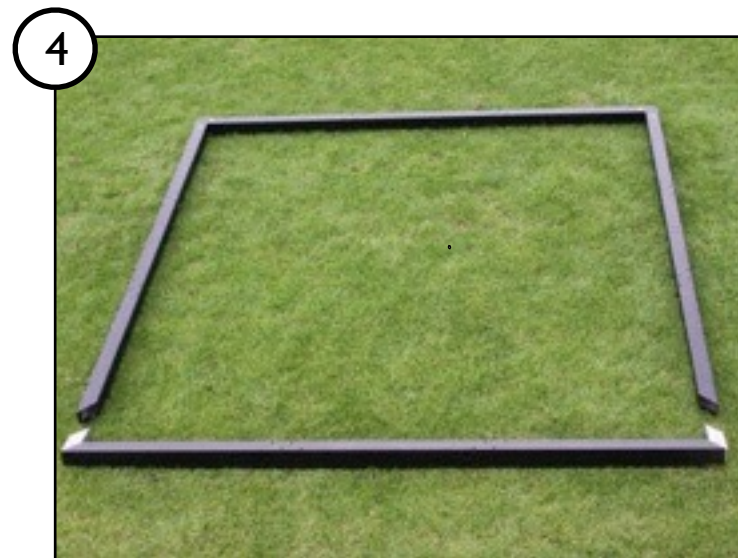
Pair the holes in the frame profiles with the holes in the corners (l).

 Click picture to watch video.



Slide the frame profiles onto the corner so that the holes match as illustrated in the picture. This is the top-corner of m-station.

OBS! Slide the profiles onto the corner carefully and avoid unnecessary resistance.



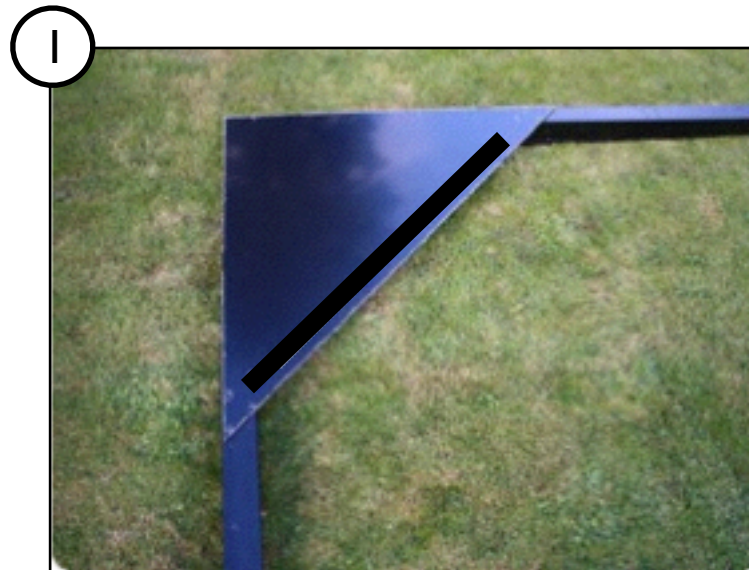
Use the same procedure as before on the remaining frame profiles.

OBS! Make sure to put even pressure on each side to avoid jamming the profiles.

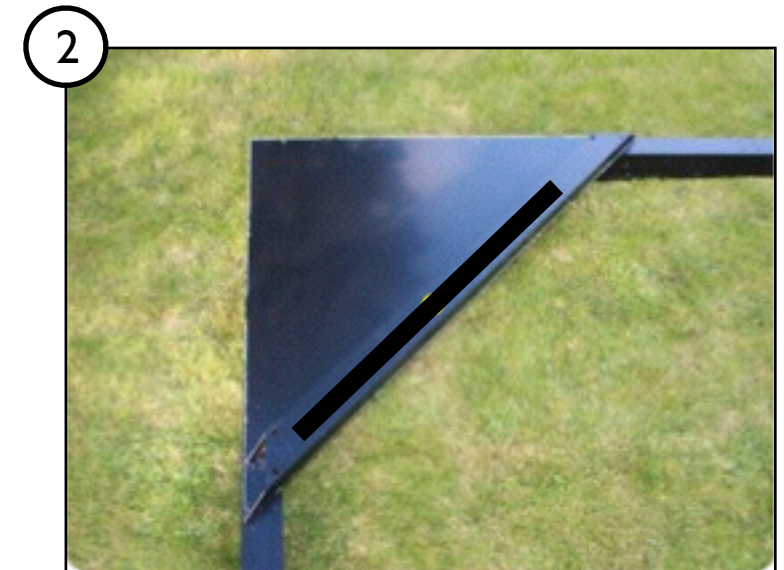
STEP 1a: ATTACHING THE SPONSOR BANNERS

This is a special order and not necessarily part of your package!

If you are not attaching
sponsor banner proceed to
the next side

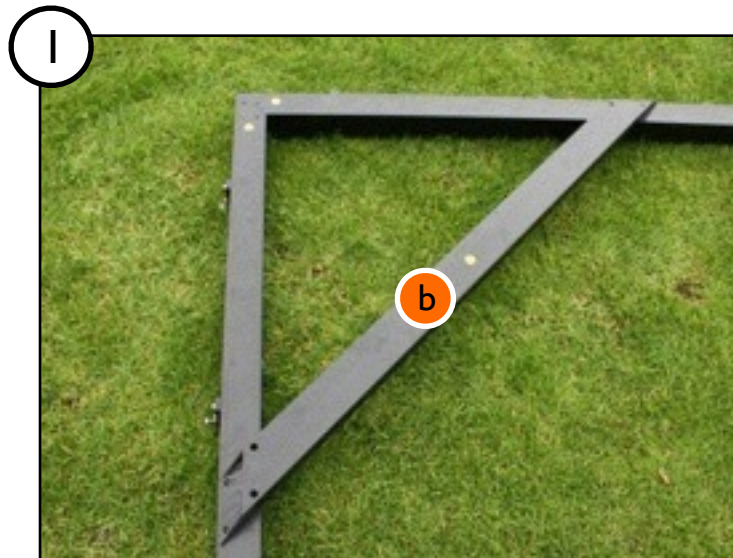


Place the sponsorbanners with the logo facing downwards. Make sure the holes in the sponsorbanner fit the holes in the frame profiles.



Place the frame profile on top of the sponsor banner and mount the screws through the sponsorbanner and into the frame profile.

STEP 2: ATTACHING THE FRAME SUPPORTERS



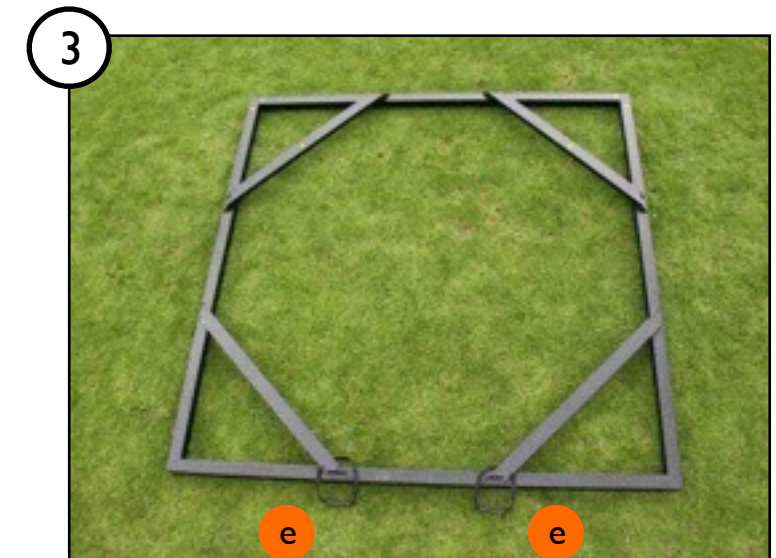
Place the frame supporters (b) in each corner as illustrated in the picture.

 Click picture to watch video.



Place the handle inbetween the frame supporter and the frame profile.

OBS! Make sure the handles are opposite of the top-corners (see step 1, picture 3).

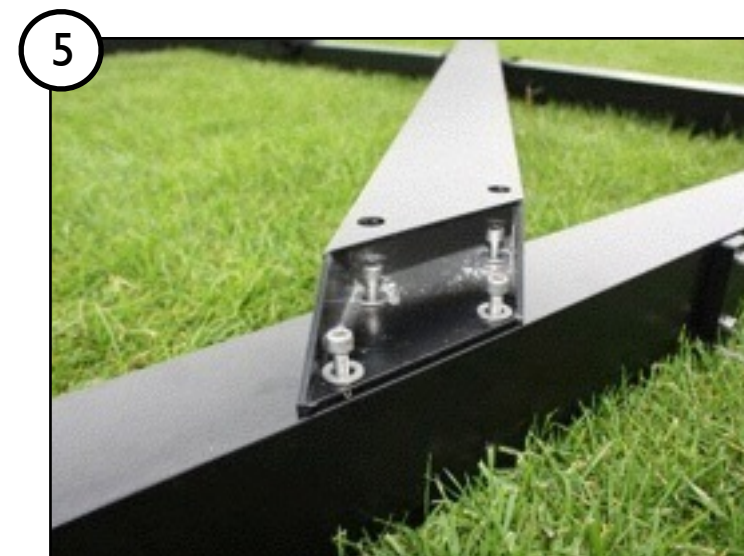


This is how it looks.
Handles in the bottom of m-station.



Match the holes in the frame supporter with the holes in the frame profile.

OBS! Make sure that there is no gap between the frame supporter and the frame profile.



Use four screws (d) and discs (f) to mount the frame supporter. Tighten them firmly.



Use the umbraco.

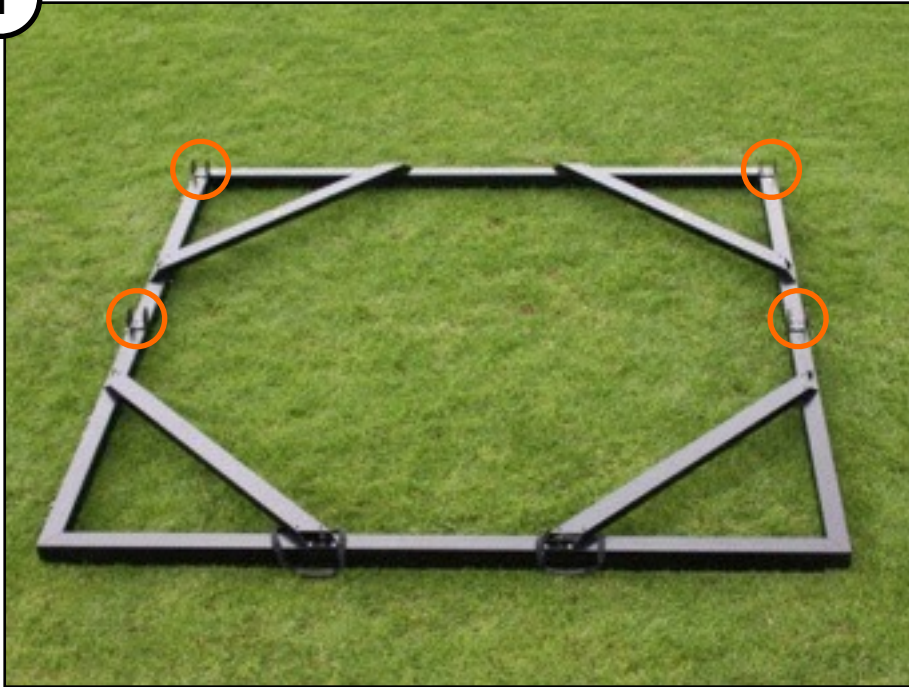


Pull the other end of the frame supporter so that the holes match and there is no gap between the frame supporter and the frame profile.

OBS! Use the same procedure on the remaining frame supporters.

STEP 3: ATTACHING THE U-FITTINGS

1



Place the U-fittings as illustrated in the picture.

You Tube [Click picture to watch video.](#)

2



Like this. Mount each U-fitting with by four screws (d).

OBS! Make sure to use the screws (d) coated with lock-tite.



Use the umbraco.

STEP 4: PUTTING THE REBOUND NET ON



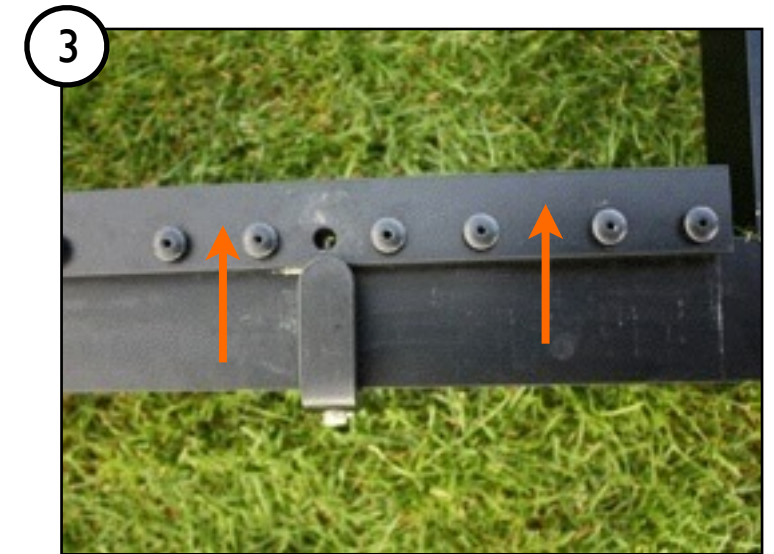
Flip the frame over.

[Click picture to watch video.](#)

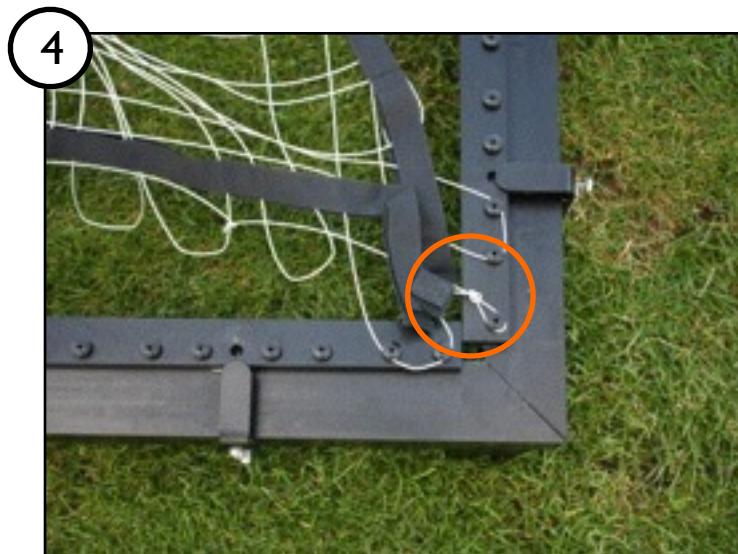


Adjust the first adjustable list by loosening the 5 screws and push the list towards the center.

[Click picture to watch video.](#)



Like this.



Attach the loop on the single rivet in each corner.

[Click picture to watch video.](#)



Place the net around the pair of rivets (see picture) on the list you choose in picture 2.



Use the same procedure on the opposite list and start attaching the net going from one side to the other.

It is recommended that two persons do this simultaneously on each side.

STEP 5: PLACING THE NET



Turn the five screws to adjust the list and tighten the net.

Start with 20 turns on each point.



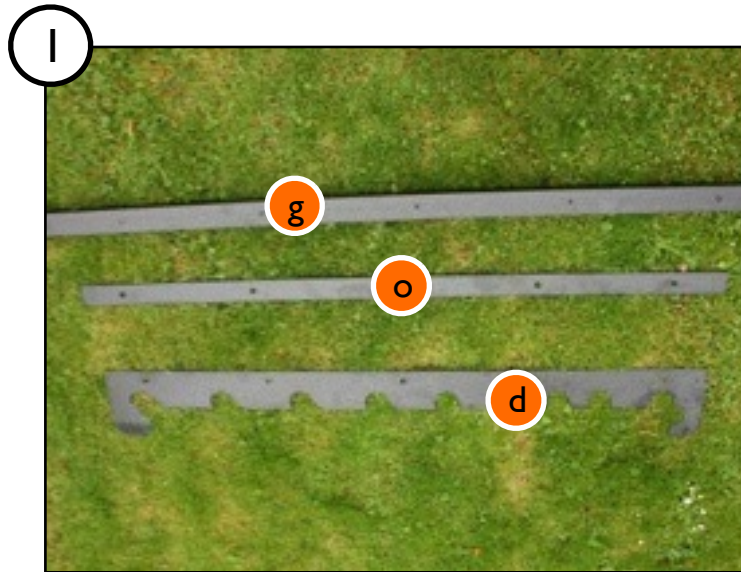
Use the spanner (#10)



Tighten the net by another 2x10 turns on each point and on each side.

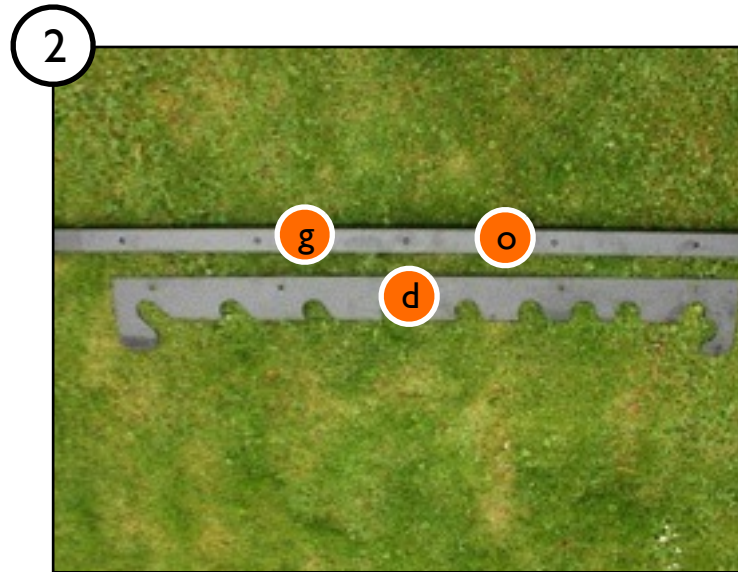
If the net feels loose give it another 10 turns. If not, any fine-tuning is done when the assembly is completed.

STEP 6: TOP & MEDIUM TUBES

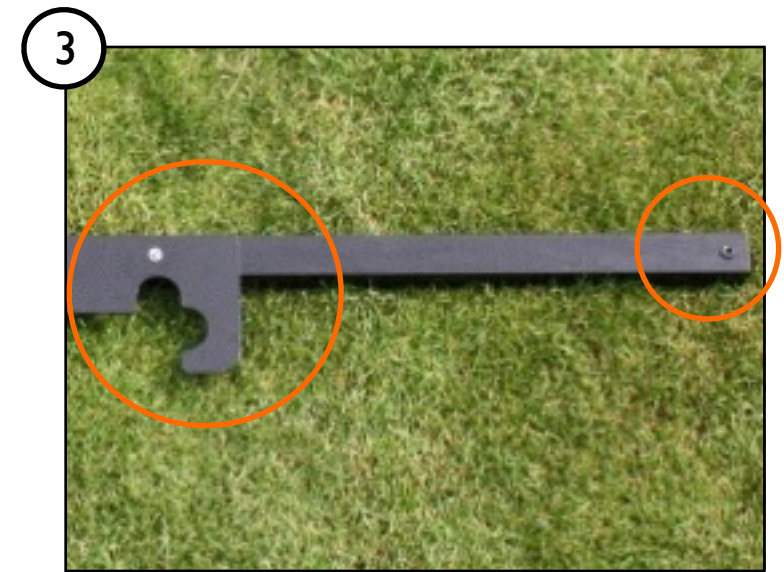


Place the long tube (g), the leaf (o) and the adjustable plate (d) on the ground.

YouTube Click picture to watch video.

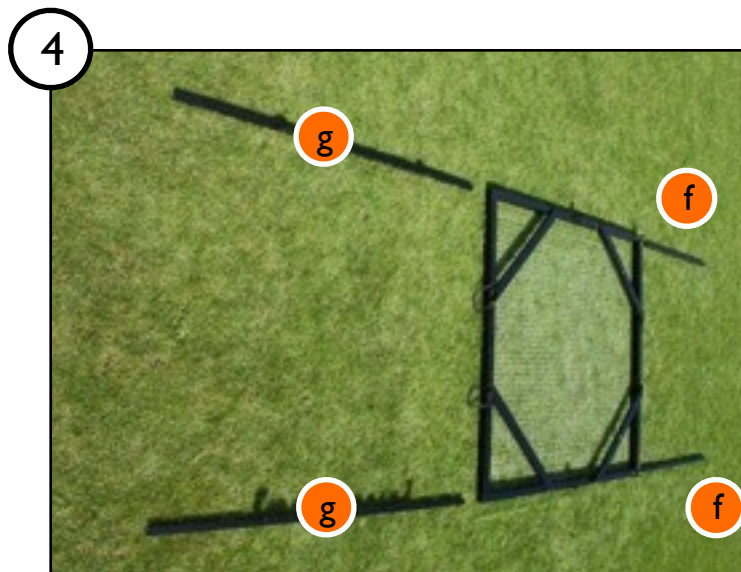


Place the leaf on the long tube so that the holes match each other.



Place the adjustable plate on top of the leaf and long tube and mount it with screws (d) and discs (f). Make sure to mount the adjustable plate (d) as illustrated in the picture.

OBS! Make sure to use the screws (d) coated with lock-tite.



With the net facing the ground, place the medium tubes (f) in the U-fittings in the corners and the long tubes (g) in the U-fittings at the center.

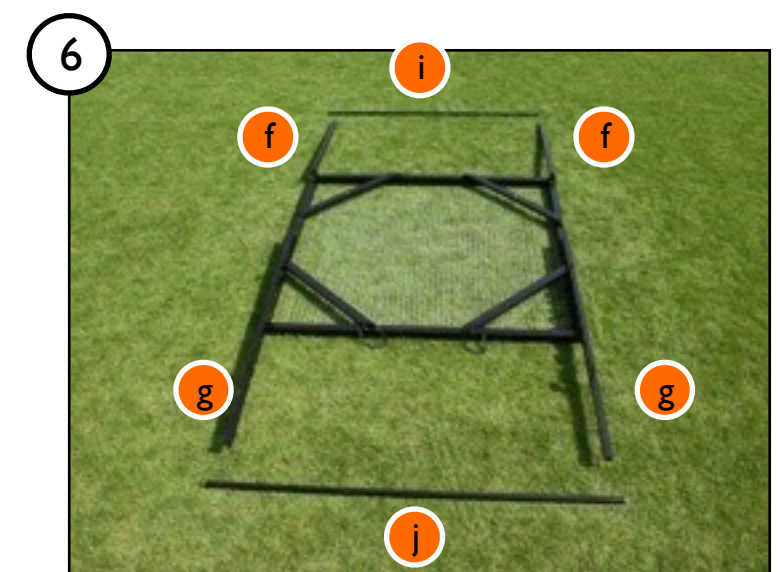
OBS! Make sure the adjustable plates face inwards and towards each other.



Attach the tubes to the U-fittings by using the U-fittings screws (c).

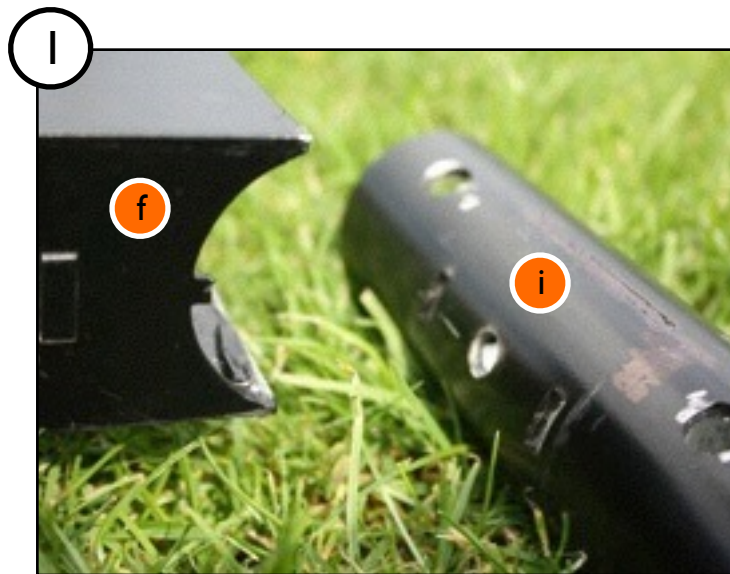


Use the two spanners (#13)



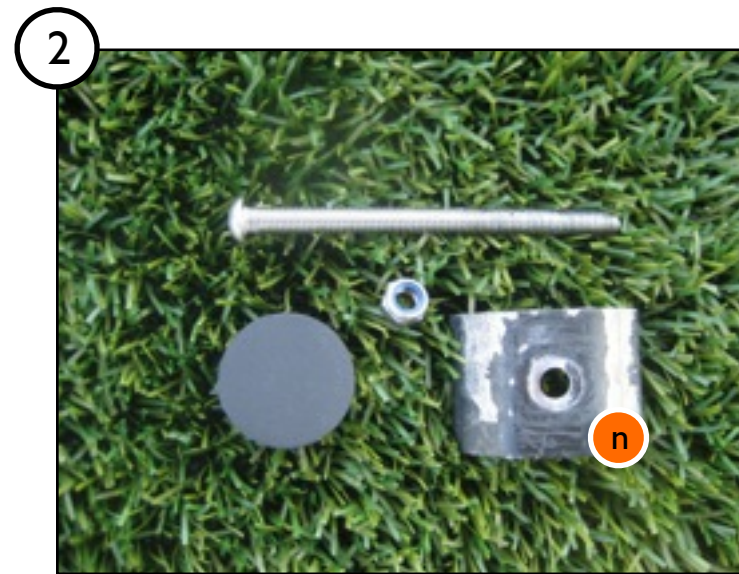
Place the wheel shaft (j) at the end of the long tubes (g) and the adjustment rail (i) at the end of the medium tubes (f).

STEP 7: ADJUSTMENT RAIL AND SHAFT

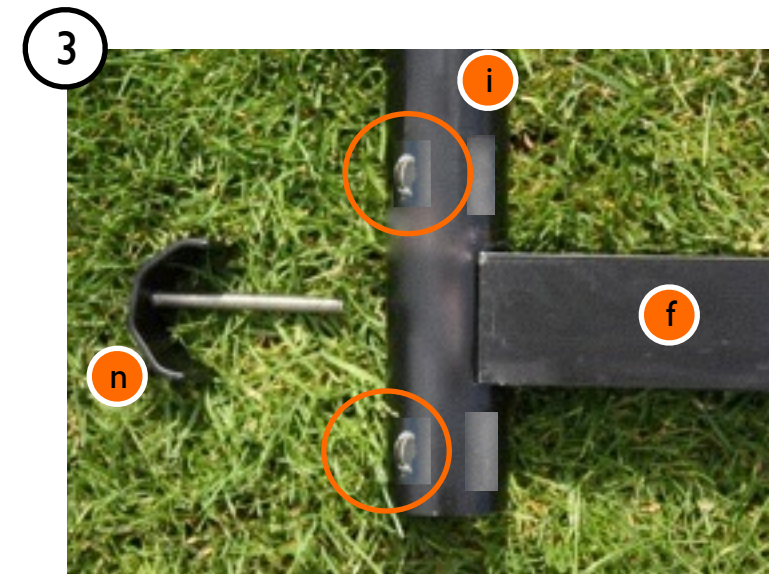


Fit the medium tube (f) and the adjustment rail (i) into the arch.

You Tube™ Click picture to watch video.



Line up and prepare to use these parts.



Use the arch fitting (n) and the arch fitting screw to mount the adjustment rail (i) onto the medium tube (f).

OBS! Make sure that the holes in the adjustment rail (i) sits as illustrated in the picture.

STEP 7a: ADJUSTMENT RAIL AND SHAFT



The top tube (f) has an integrated safety mechanism in the back or...

OR



The top tube (f) has an integrated safety mechanism on the side.

STEP 7b: ADJUSTMENT RAIL AND SHAFT



Put the arch fitting screw (b) through the arch fitting and the adjustment rail.



Attach the nut from previous picture gently by hand to the end of the screw inside the top tube (f).



This is how it should look inside the top tube when you have attached the nut to the arch fitting screw by hand.



Now hold the nut tight with the spanner while you turn the umbraco.

OBS! Turn the umbraco and not the spanner.

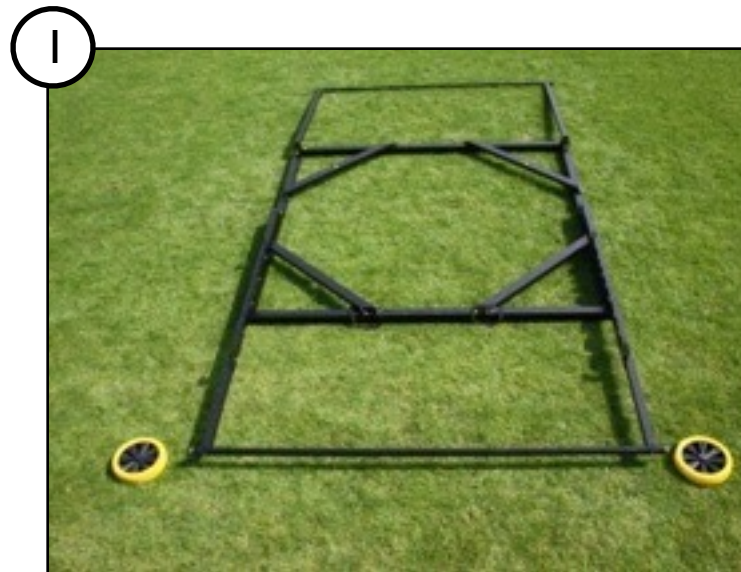


This is how it should look inside the top tube when you have tighten the nut all the way through the screw.



Now close the hole with the patch.

STEP 8: WHEELS



Now that you assembled the adjustment rail (i) and the wheel shaft (j), place the wheels at each end of the wheel shaft (j).

 Click picture to watch video.



Attach the wheel by using the wheel screw (a) and make sure to put on the plastic disc (e).



Use the spanner (#17).

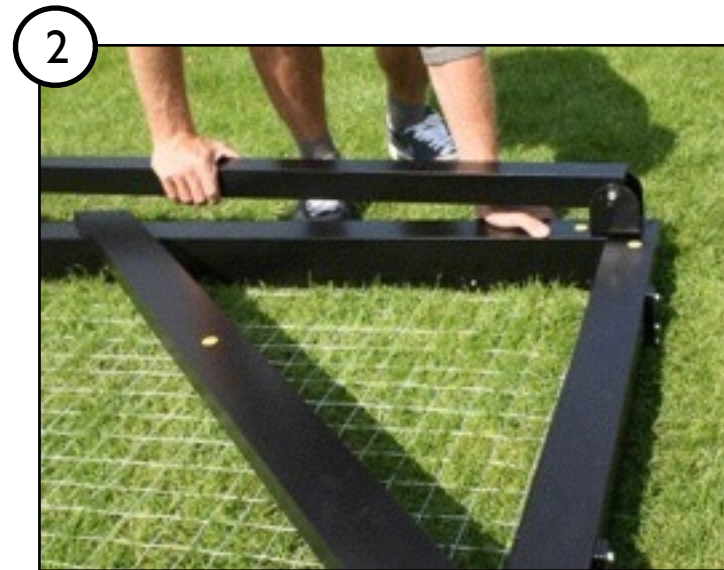


OBS! Make sure that the wheel runs smoothly without too much friction.

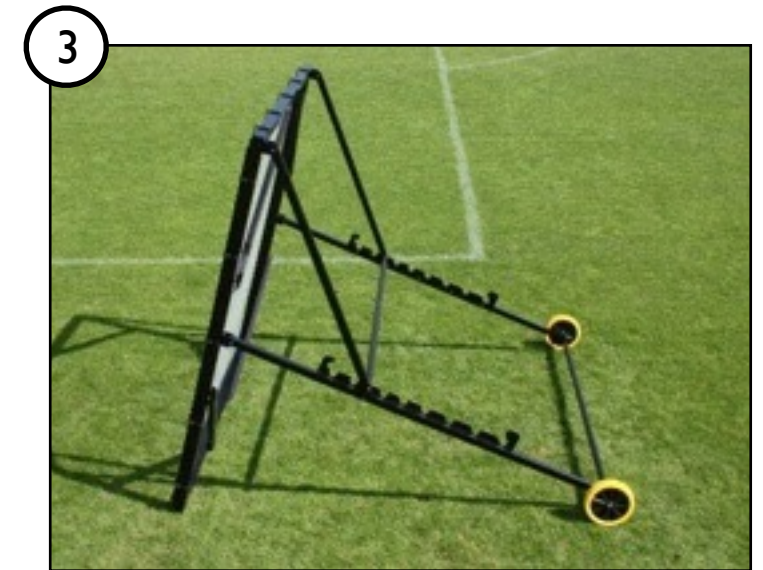
STEP 9: ERECTING & FINE-TUNING



Now it looks like this.



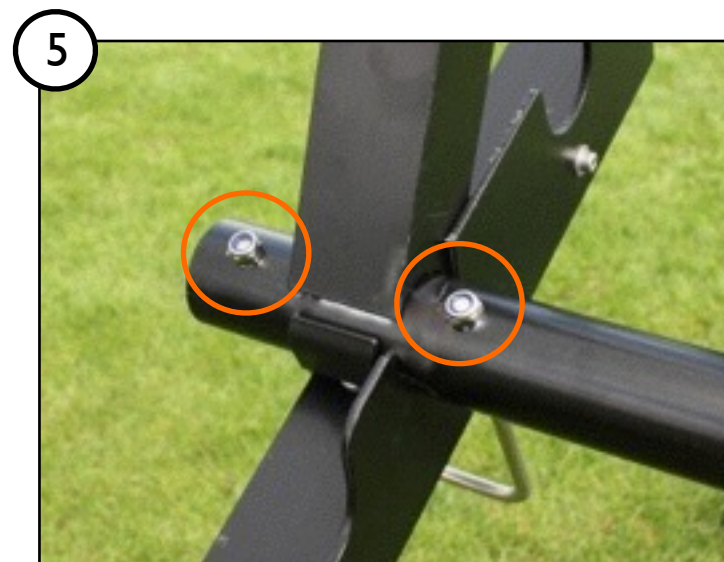
Erect m-station by grapping on to the top corner. It is recommended that two persons do this.



Now it looks like this.



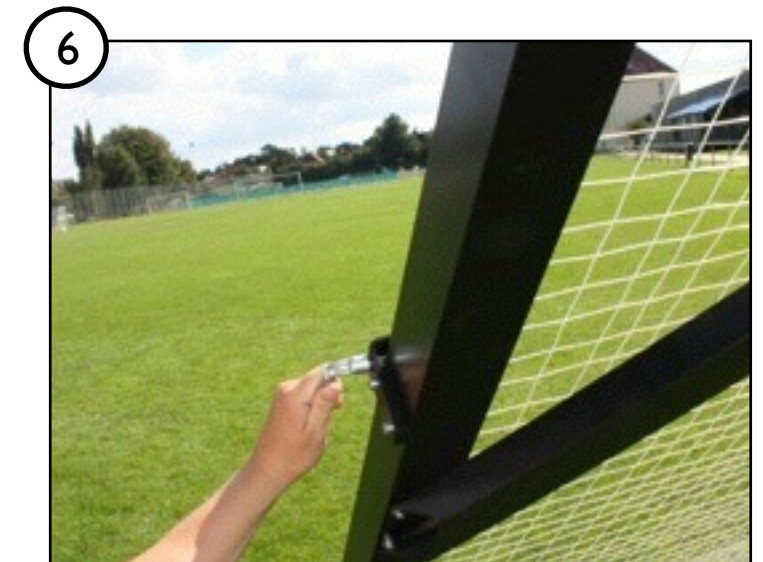
Place the adjustment rail (i) in the third setting and slide the safety bar (h) through the holes in the adjustment rail (i) from below.



Tighten the safety bar (h).



Use the spanner (#13)



Test and fine-tune your new rebounder. Make sure that each adjustable point recieves the same number of turns.

FOR HELP DESK:

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